

House \_\_\_\_\_ Amendment NO. \_\_\_\_\_

Offered By

1 AMEND House Bill No. 2356, Page 1, Section 9.350, Line 5, by inserting after all of said section  
2 and line the following:

3  
4 "311.028. 1. (1) To qualify as "Ozark Highlands" spirits, and to be labeled as such for sale  
5 in Missouri, an aged product shall meet the following conditions:

6 (a) The product shall be mashed, fermented, distilled, aged, and bottled in the Ozark  
7 Highlands region;

8 (b) The product shall be aged in barrels manufactured in Missouri;

9 (c) The water source shall be untreated or natural from natural springs or deep wells in the  
10 Ozarks Highlands, and without chlorination or added chemicals such as fluoride; and

11 (d) The minimum age of a whiskey shall be four years.

12 (2) To qualify as "Ozark Highlands" spirits, and to be labeled as such for sale in Missouri,  
13 an unaged product, such as gin or vodka, shall meet the following conditions:

14 (a) The product shall be mashed, fermented, distilled, and bottled in the Ozark Highlands  
15 region; and

16 (b) The water source shall be untreated or natural from natural springs or deep wells in the  
17 Ozarks Highlands, and without chlorination or added chemicals such as fluoride.

18 2. To additionally qualify as "Single Malt", the final product shall be distilled and bottled at  
19 a single distillery.

20 3. The product shall be further certified, by seal or other means, by the "Ozark Highland  
21 Distillers Guild" as a qualifying "Ozark Highlands" product.

22 4. For the purposes of this section, the Missouri department of natural resources shall  
23 produce, in collaboration with the "Ozark Highland Distillers Guild", and publish an official map of  
24 the "Ozark Highlands" region."; and

25  
26 Further amend said bill by amending the title, enacting clause, and intersectional references  
27 accordingly.

Action Taken \_\_\_\_\_ Date \_\_\_\_\_