

## House Resolution No. 807

**Whereas**, it is with tremendous respect and utmost admiration that the members of the Missouri House of Representatives pause in their diverse legislative endeavors in order to acknowledge the highly productive work of Show-Me State service organizations which are devoted to helping others attain a better quality of life; and

**Whereas**, Habitat for Humanity Northland is actively involved in enhancing the lives of low-income individuals and families who make Platte and Clay counties their home; and

**Whereas**, Habitat for Humanity Northland is diligently working to eliminate substandard housing in the communities and neighborhoods which make up Clay and Platte counties; and

**Whereas**, Habitat for Humanity Northland takes as its mission to remove poverty housing and homelessness as aspects of life for the most needy in society by constructing adequate housing for poor and economically struggling individuals and their families; and

**Whereas**, Habitat for Humanity Northland is supported in its goals and practices by a host of sponsors and volunteers from the communities in which it operates; and

**Whereas**, more than 100,000 nights of safe, permanent shelter for impoverished individuals have been provided by the houses constructed with donated supplies and volunteer labor by Habitat for Humanity Northland; and

**Whereas**, thanks in large measure to the efforts of Habitat for Humanity Northland, poverty housing and homelessness are declining steadily in the social, political, and religious circles of Clay and Platte counties:

**Now, therefore, be it resolved** that we, the members of the Missouri House of Representatives, Ninety-second General Assembly, join unanimously to applaud the stellar history of involvement, commitment, and effectiveness generated by the work of Habitat for Humanity Northland in Platte and Clay counties and to convey to all of those involved this legislative body's heartiest congratulations and our best wishes as they observe Habitat for Humanity Northland Day on Friday, April 2, 2004; and

**Be it further resolved** that the Chief Clerk of the Missouri House of Representatives be instructed to prepare a properly inscribed copy of this resolution in honor of Habitat for Humanity Northland.

Offered by \_\_\_\_\_  
 Representative Susan C. Phillips  
 District No. 32

I, Catherine L. Hanaway, Speaker of the House of Representatives, Ninety-second General Assembly, Second Regular Session, do certify that the above is a true and correct copy of House Resolution No. 807, adopted February 26, 2004.

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 Catherine L. Hanaway, Speaker